

LAL	Revisions		2091		D
	Rev.	Description	Chk.	Date	
	A	ENGRG RELEASE	RE	9/19/75	J.W.
	B	ITEM 18 WAS SCREW MACH. TRUSS HEAD (B-32 x 1/2); ADDED ITEM 20 SHG (NOT OFFICIALLY RELEASED)	RE	9-24 75	J.W.
	C	SH G DELETED ITEM B, ADDED ITEMS 21, 22 & 23	RE	9-24 75	J.W.
	D	M/L ITEM 1 & 2 ADDED PART NO. 209915 & 209916.			J



10-12-75  
Dist. Code ALT

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	1. Tolerances .XX ±.030     Angular .XXX ±.010     ±1/2° 2. Break All Sharp Edges .010 Approx. 3. Mach. Surfaces     ✓ 4. All Dim. In Inches	Check	6-19-75			
		Appr.	6/19/75			
		Material				
Model No. First Use	ALTO II	Finish	Code Ident.	Size	Dwg. No.	Change Letter
			18338	A	209911	D
Next Assy. First Use	216362		Scale 1/8 & NOTED	Do Not Scale Drawing		Sheet 1 OF 6

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 ADHERE NAMEPLATE (ITEM 17) ON SURFACE INDICATED, TYPEWRITE PART NUMBER.
2. MARK ALL CONNECTOR PLUGS WITH RESPECTIVE "P" NUMBERS CORRESPONDING TO "J" NUMBERS MARKED ON P.W. BOARD ASSY.
- 3 DISCONNECT CABLES AND REMOVE CATHODE RAY TUBE AND COMPONENT SUBASSEMBLIES FROM EXISTING WIRE FRAME (PART OF ITEM 1), DISCARD WIRE FRAME. INSTALL CRT AND SUBASSEMBLIES IN MONITOR CASE (ITEM 2) AS SHOWN.
- 4 ON HORIZONTAL DRIVE HEATSINK ASSY DRILL .147 DIA HOLES (QTY 2). SEE DETAIL E, SH 5.
- 5 TEMPORARILY REMOVE POWER SUPPLY MOUNTING BRACKET(PART OF ITEM 2) AND INSTALL POWER SUPPLY (PART OF ITEM 1) ON BRACKET. REINSTALL BRACKET TO FRAME.
- 6 REMOVE AND DISCARD PANEL MTG BRACKET (PART OF ITEM 2). INSTALL CONNECTOR PANEL ASSY(ITEM 3) ON BASE OF ITEM 2.
- 7 ROUTE CABLE THRU 7/8 INCH DIA HOLE IN CRT FRAME AND THRU CURVED 1 1/2 INCH WIDE SLOT IN BASE.

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Title

ALTO II

ASSEMBLY, DISPLAY

Xerox Corporation  
El Segundo, California

**XEROX**

209911

D

Sheet 2 of 6

(CRT COVER) ②

2 REQD ⑮

A →

(FRAME) ②

A →

2 REQD

⑩  
⑬  
⑫

⑦  
⑥

REF

① ③ REF  
(VERTICAL DRIVE UNIT)

② REF  
(BASE)

REF ①  
(CRT)

← C

② REF  
(BEZEL)

← C

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El Segundo, California

**XEROX**

209911

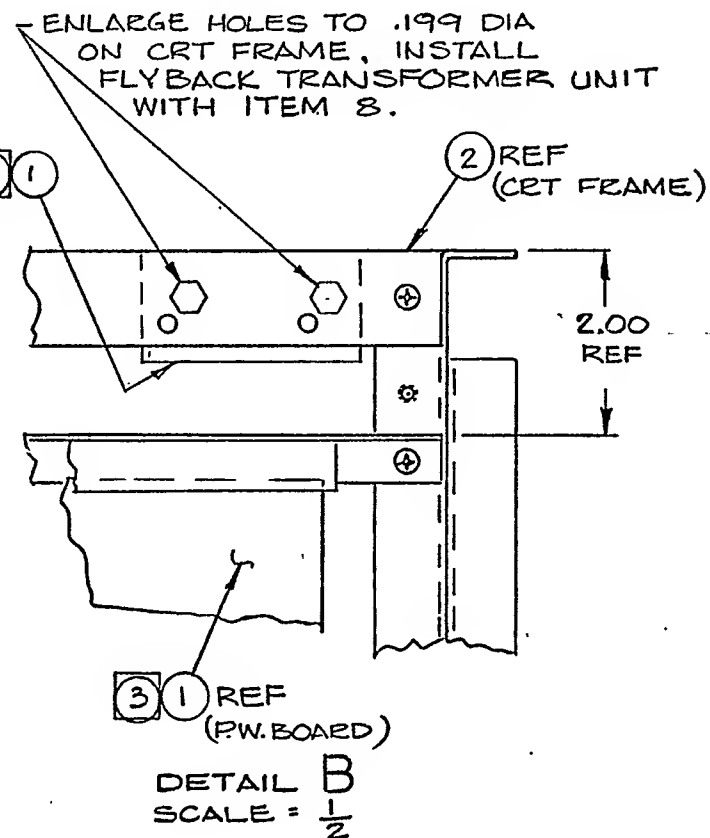
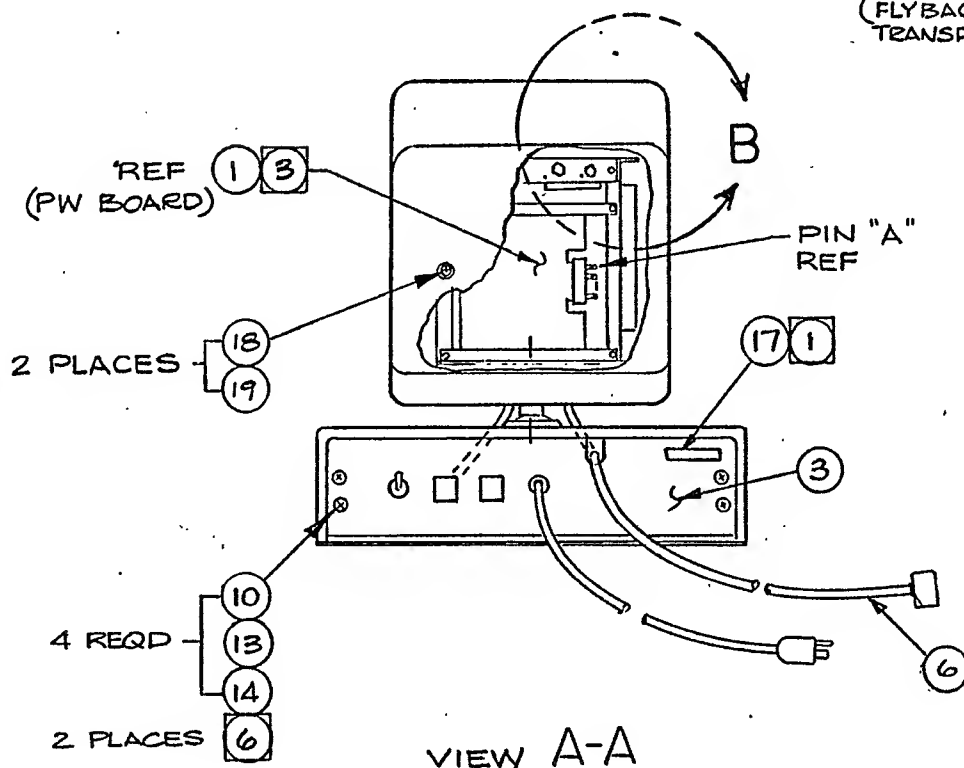
D

Sheet

3

Of

6



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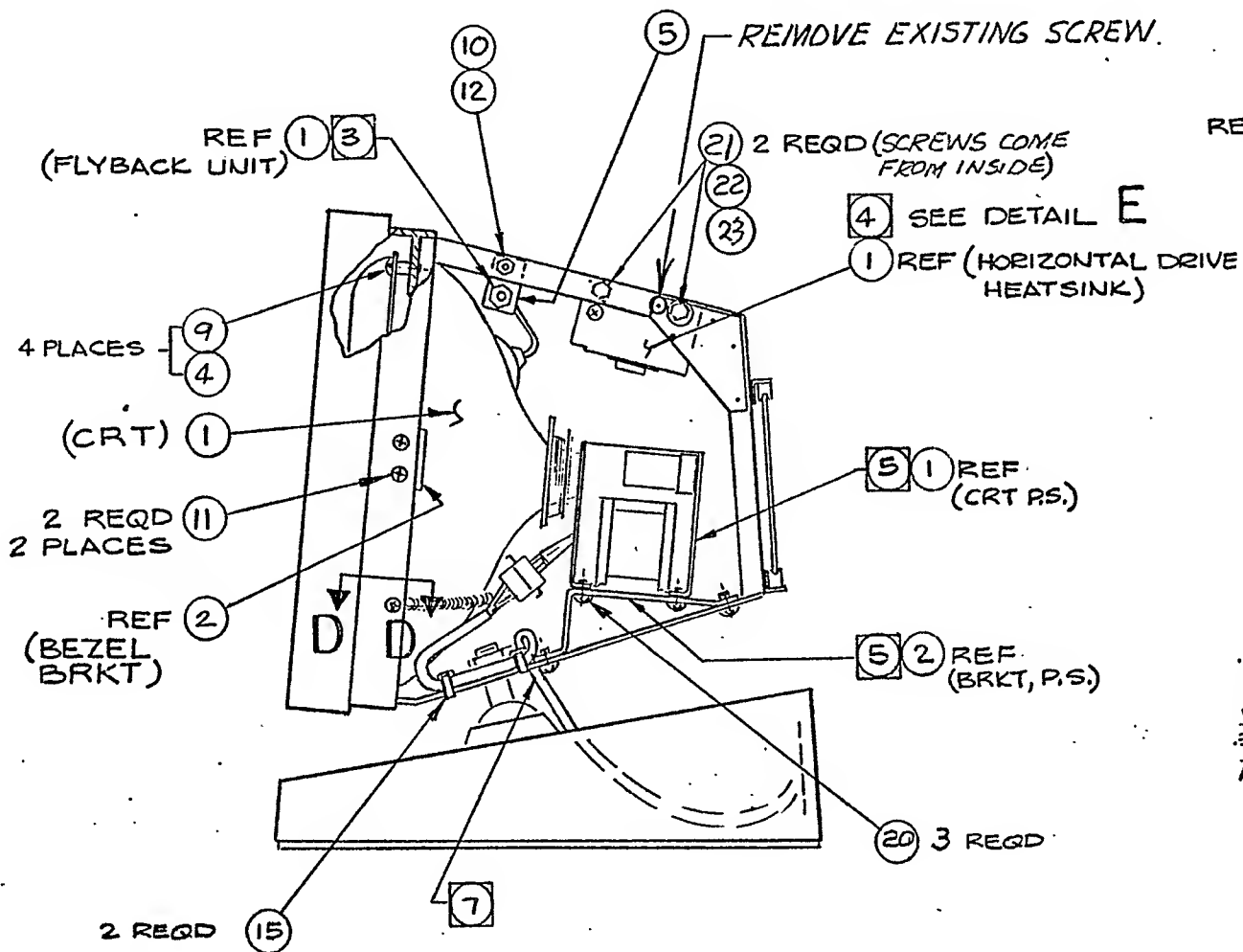
**XEROX**

209911

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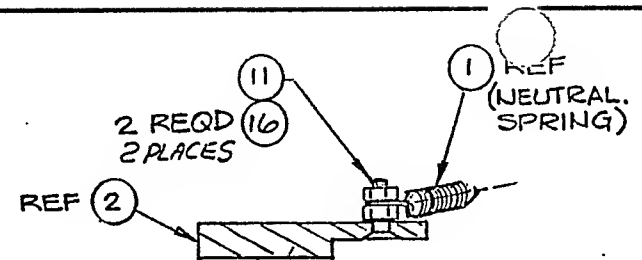
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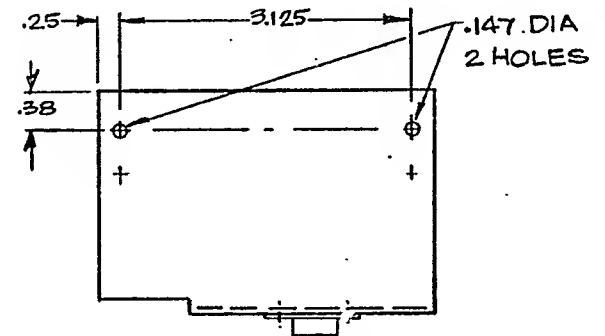


VIEW C-C

COVER NOT SHOWN FOR CLARITY  
SCALE: NONE



SECTION D-D  
SCALE: NONE  
TYP 2 PLACES



DETAIL E  
SCALE: NONE  
(HORIZONTAL DRIVE HEATSINK ASSY)

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<b>ML</b>	Drawing No. <b>209911</b>	Rev. <b>D</b>
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106B(3/73)